





CONTENTS

ABOUT ORANII	4
ENVIRONMENTAL POLICY & PANELS MAINTENANCE	5
FIRE SAFETY	6
ACOUSTICS	7
WOOD SPECIES	8
FLEXIBLE VARNISHING AND COLOURING	S
SIMPLE INSTALLATION	10
STANDARD CEILINGS PANELS	12
BASIC LINEAR CEILING TYPES	14
LINEAR PANELS WITH INTEGRATED BLACK TISSUE /	
8 SERIES / DUO PANELS	15
LIGHTS AND A/C OPENINGS / CUTTING A PANEL TO LENGTH	1 16
WALL SYSTEMS	18
CURVED CEILINGS AND WALLS	20
PANELS FOR CORRIDORS	2
CEILINGS FOR OUTDOOR USE AND SWIMMING POOLS	2:
SPECIAL DESIGNS	24
LINEAR LIGHT PANELS	2.
LINEAR LIGHT INTEGRATED WITH PANELS	20

Cover page:

Kingsgate School – London, UK | Architect: Maccreanor Lavington Architects

Type: 7-501 White Washed Nordic Pine

ORANIT WOOD PROFILES INDUSTRIES LTD.

profiles and ceilings, established in 1985 as a small family timber warehouse. The 5000 m² factory is located in the Haifa Bay Industrial Zone, Israel, close to Haifa Port.

Oranit offers a wide range of quality products, either standard or tailor-made, meeting the highest design, technology and environmental standards.

It is our goal to maintain the highest international standards and keep up with products and marketing trends and demands. In order to do this, we employ the most advanced equipment and techniques. Oranit is a vertically integrated manufacturing company- all processes are being done under one roof: sawing, molding, CNC cross cut, fire retardant treatment, varnishing, staining and wood preservation

Oranit is represented across Europe by loyal, long-term customers. We regularly exhibit our products and new ideas at international fairs.

Oranit is a privately-owned leading producer of wood Should our customers require new designs, different wood species, new stains, etc., we shall follow their request. As we have all facilities of production at hand, we can be flexible to accommodate new designs and trends.

> Oranit is highly committed to protecting the environment. We treat wood as nature's gift - we purchase timber from sustainable and legally harvested sources only. All materials used in production, including fire retardant, varnishes and stains, are 100% environmentally friendly.

> Oranit is PEFC certified for Chain of Custody management system, and employs a Due Diligence System to ensure all products meet the EU Timber Regulations (EUTR).

> All stages of production are strictly quality controlled. Oranit is certified with ISO 9001:2015 quality control management

ENVIRONMENTAL POLICY

It is our goal and commitment to use environmentally safe materials and purchase the wood from sustainable forests only. SHILUVIT products are Cradle to Cradle "Bronze" certified. Our products are inspected for a wide scope of environmental issues.

This system guides designers and manufacturers through a continual improvement process that looks at a product through five quality categories - material health, material reutilization, renewable energy and carbon management, water stewardship, and social fairness.

Product assessments are performed by a qualified independent organization trained by the Institute.

Assessment Summary Reports are reviewed by the Institute, which certifies products meeting the Standard requirements, and licenses the use of the Cradle to Cradle Certified™ word and design marks to the product manufacturer.

Oranit Itd. is PEEC COC certified. It means that our products are made of wood from sustainable forests, legally harvested with the inspection of PEFC council. Oranit is ready for the new EUTR regulations (EU Timber Regulations), with all relevant documentation to prove legal wood sources.

Fire Retardant:

Environmentally friendly material by an authorized Furopean manufacturer.

Varnish and Stains:

We apply water based varnish and stains only, no polyurethane or thinners are used!

SHILUVIT PANELS - MAINTENANCE

All Shiluvit ceiling types are easy to demount for maintenance.

Cleaning can be done by a wet cloth. Wall panels can be vacuumed or cleaned with a wet







PEFC Certified

This product is from sustainable managed forests and controlled sources

www.pefc.org





FIRE SAFETY

Shiluvit wood products meet the highest European fire safety standards for wood ceilings and wall cladding. The fire retardant material is transparent and is 100% environmentally friendly.

applicable for wood products in buildings:

- 1. EN 13964 : 2014 Suspended ceilings requirements and test methods
- 2. <u>EN 13501-1</u> The Euroclass test for fire safety.

Shiluvit ceilings are CE certified for both standards.

> Our classification is B s2 d0

is achieved by our state-The wood

fire retardant materials. of-the-art treatment A three phase process of vacuum, pressure and profiles are treated in an vacuum ensures that the

There are 2 EU standards The high class fire rating autoclave with special fire retardant materials penetrate the wood and give it the properties needed for fire safety.



Type: 7-501 Yellow Pine





Tricotage Auditorium – Veenendaal, Holland | LEVS Architects Type: 7-501 Yellow Polpar, clear varnish.

ACOUSTICS

Thanks to the open structure of the panels, any acoustic material applied from above will be very effective; giving the designers or acoustics engineers the freedom to determine the required acoustic level.

Acoustic test of typical SHILUVIT linear ceiling: SHILUVIT 7-501A measurements of sound absorption in a reverberation room, in a certified laboratory for acoustics, Acoustics ISO 354:2003.

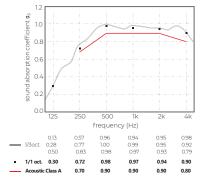
Exceeds requirements for Acoustic Class A according to EN ISO 11654

Acoustic material: LSA Black Acoustic Lining, panel size: 1190 x 590 x 20 mm, mass: 2.2 kg/m².

Volume of reverberation room: 214 m².

Surface area sample: 10.64 m².

NRC (ASTM - C423) = 0.95 SAA (ASTM - C423)=0.9



Oranit is authorized

to mark Shiluvit wood

ceiling with the CE

labels.

WOOD SPECIES

We use several standard wood species. All are from sustainable forests. Upon request we can use other wood species.



Our standard wood species:

American Southern Yellow Pine / American Yellow Poplar American Maple. / American Red Oak. / European Beech / Nordic Pine / African Ayous.

If we are asked to produce an order with exotic wood species from controversial areas, we always offer to substitute it with a wood species from a sustainable forest, stained to create the closest imitation to the requested appearance.



AMERICAN YELLOW POPLAR



AMERICAN YELLOW PINE



SOFT MAPLE



NORDIC PINE



AMERICAN WHITE OAK



AMERICAN RED OAK



EUROPEAN BEECH



AFRICAN AYOUS

FLEXIBLE VARNISHING AND COLOURING

Staining colors:

Oranit has its own spraying line for finishing and coating. We can varnish the ceilings with transparent lacquer or stain it to the requested colour.

UV Protected:

The material we use has UV protection properties. Even if the coated wood is exposed to sun light, there will be no discoloration.



We use water based stains only! This means that the varnish is absolutely environmentally friendly, odorless, and inflammable. No polyurethane or thinners are used.

Outdoor use and swimming pools:

For outdoor projects, we add a special component to the coating solution. This gives the wood a special protection for outdoor roofed ceilings or for humid environments like swimming pools.



AMERICAN RED OAK / WHITE WASH





AMERICAN YELLOW POPLAR / A-3789-7020



AMERICAN YELLOW POPLAR / A-9-1



AMERICAN YELLOW PINE / A-3789-7020



AMERICAN YELLOW PINE / A-3031



AMERICAN YELLOW PINE / WN-2592



AMERICAN YELLOW POPLAR / A-3031



AMERICAN YELLOW PINE / A-4446



AMERICAN YELLOW PINE / A-9504



AMERICAN YELLOW PINE / A-3798-9504



AMERICAN YELLOW PINE / A-7020



SIMPLE INSTALLATION

One of the key principles of the SHILUVIT panels' design was achieving the quickest and easiest installation

SHILUVIT panels are installed on standard T24 or T15 suspension systems, the most common and easy to use systems available. No special tools or rails are needed! It makes both installation and demounting for maintenance very quick and easy, saving lots of work hours and creating a high value-for-money product, taking into account installation, maintenance and purchase costs.

The installed ceilings create an elegant, clean, monolithic look in spite the fact that they consist of many panels. There is only a small gap of 5mm between the panels on the longer side, to allow wood expansion and easy dismantling.

CEILING INSTALLATION

T24 metal black finished grid system consists of main and side runners to fit the panels dimensions. Suspension should be installed according to the local standards.

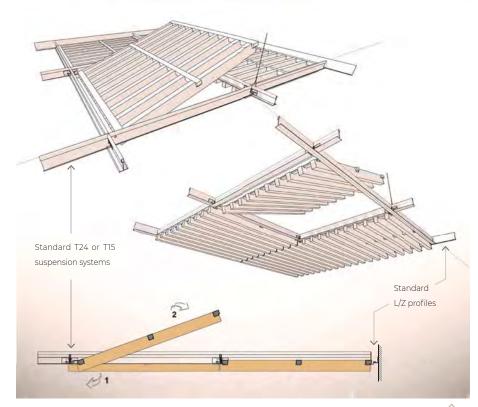
Push a panel against the side runner as shown in the drawing and lower it until it is supported on all sides.

REMOVAL OF A PANEL

Push the panel upwards and slide it on the neighboring one or take it downwards. Reassemble to it's position according in the installation instructions.

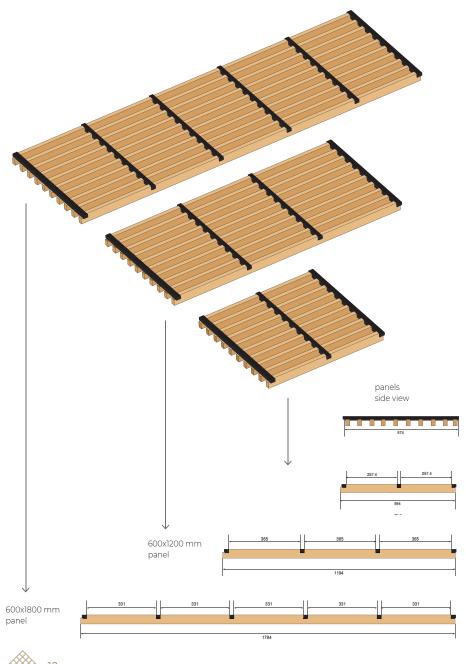








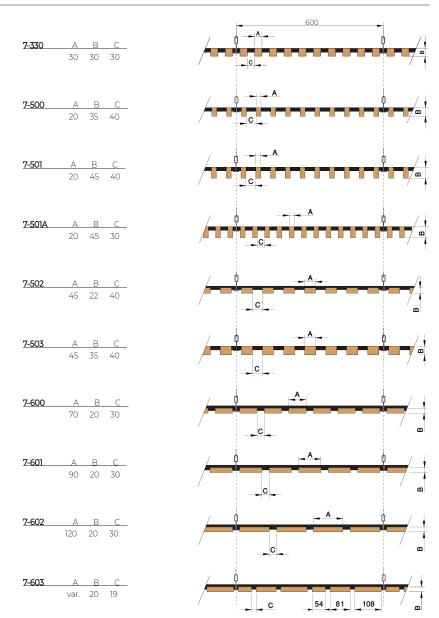
SHILUVIT- STANDARD CEILINGS PANELS



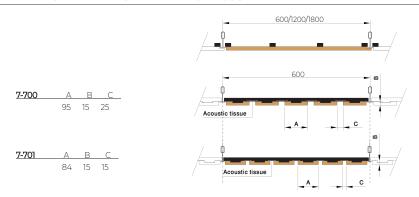


SHILUVIT LINEAR CEILINGS TYPES

The average weight of the ceiling is 8-10 kg/m²,
The exact weight is the combination of the ceiling type and the wood species.



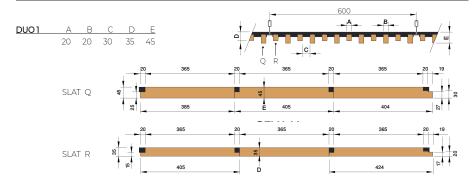
LINEAR PANELS WITH INTEGRATED BLACK TISSUE



8 SERIES LINEAR PANELS

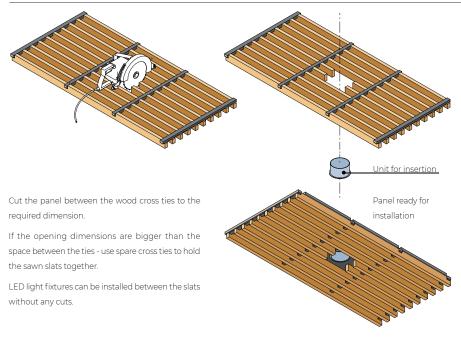
	Slats (mm)	Space (mm)	600/1200/1800
TYPE	AxB	C	
8-065	20x68	65	
8-080	20x68	80	600
8-100	20x68	100	
8-130	20x68	130	

SHILUVIT DUO LINEAR PANELS

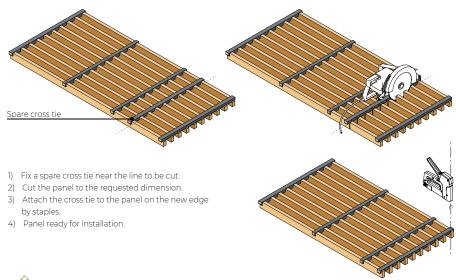


LIGHTS AND A/C OPENINGS

The panels can be easily cut in order to integrate lights fittings, sprinklers, loudspeakers or air condition openings.



CUTTING A PANEL TO LENGTH





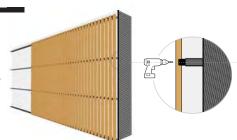
SHILUVIT WALL SYSTEMS

Following the leading idea of easy and quick installation, we created a very simple system using basic, low-cost fixing materials.

The panels are fixed to a black painted infrastructure using black screws through the black cross ties of the panel.

The installed panels create a sophisticated look in which the linear wood pieces seem to be hanging freely, with no metal connectors or joints visible.

Naturally, wall panels can be longer and produced according to requested length.









Ayrshire College – U.K. | Keppie Design, Glasgow.

Type: 7-501A Western Red Cedar, varnished.

Dojo Chateauneuf 45 - France | Atelier Du Pont Type: 7-501/Poplar/varnished.





18

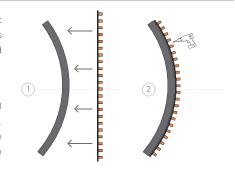
SHILUVIT - CURVED CEILINGS AND WALLS

Oranit developed a simple and easy system of installation for curved ceilings and curved walls.

Following our basic idea of simplicity and using low-cost suspension materials, we just changed the wood cross ties to black flexible cross ties that can follow the requested radius.

The flexible cross ties are fire class certified.

The SHILUVIT panels are fixed to a curved metal infrastructure that is commonly used for curved gypsum. The flexible ties enable the panel to be curved to the same radius, and then by using black screws - fasten it to the structure.



Demounting for maintenance can be easily done by unscrewing the necessary screws.

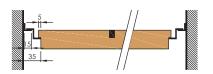


Marché Couvert – Aurillac, France | Architect: Estival Architecture | Type: 7-501 Yellow Pine, clear varnis

SHILUVIT PANELS FOR CORRIDORS

We developed a unique, easy-to-use panel especially for corridors. It can be installed on edge profiles running along the walls, with T bars between the panels to keep them straight.



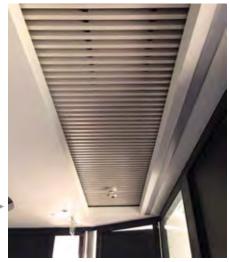


Hofwijck Oegstgeest, The Netherlands Type: Blades 15x35x45 mm Ayous Varnished.

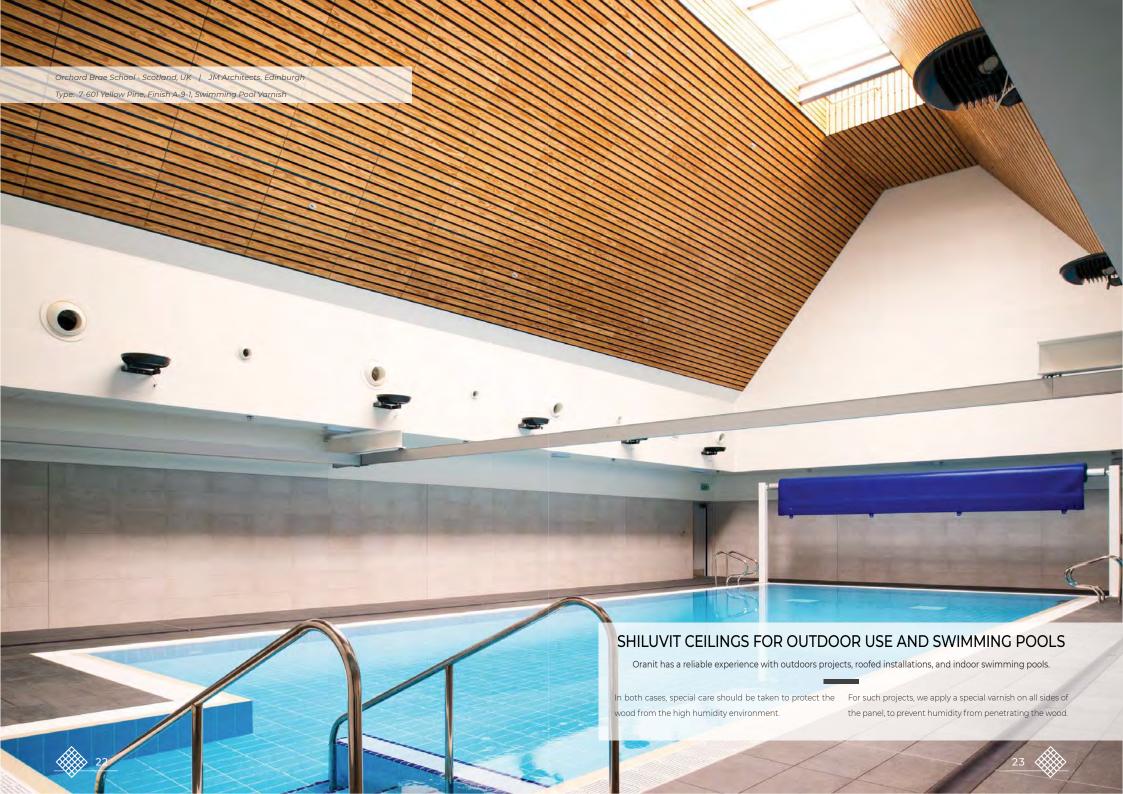


APM Law Office - Tel Aviv, Israel | Michi Setter Architects Type: 7-501A American Yellow Pine, White wash finish.

Barclays Bank - Manchester, U.K. | Overbury Type: 20x55x80 mm, Beech, varnished.







SHILUVIT SPECIAL DESIGNS

Oranit is always open to new ideas and designs requested by architects.

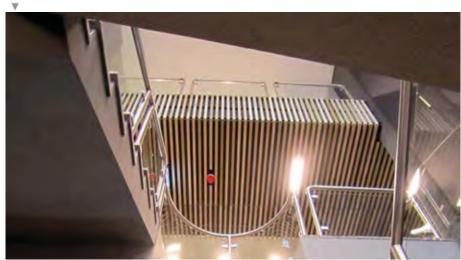
As well as our standard panels, we produce shapes. custom-made panels according to architects' As all design and production is done at Oranit, we special specifications, to follow special building always do our best to provide the architect's requests for designs, giving ultimate solutions for unique shapes, dimensions, colors etc.



Tricotage Auditorium – Veenendaal, Holland | LEVS Architects. Type: 7-501 Yellow Poplar, clear varnish.

Peel en Mass City hall – Holland | Architecten bureau De 2 Snoeken.

Type: 35x35 mm / 40 mm space, Yellow Poplar, clear varnish.



SHILUVIT - LINEAR LIGHT PANELS

Oranit developed a linear panel with LED integrated into the panel's wood, creating a clean appearance. The panels are supplied as prefabricated without the LED strip and the electronic transformer driver.







Oren Architects Office - Haifa, Israel | Guy Arbel, Architect | American Red Oak, varnished.

